



Reduce costs and increase competitiveness with edinn® M2

Frudesa, a branch of the multinational Bonduelle, is the Spanish market leader in ultra frozen vegetables and pre-cooked meals.

Frudesa installed the edinn® M2 system in May 2005 in its factory in Benimodo. Since then, the system was continuously expanded. In January 2007 a complex line of multi-machines was incorporated into the edinn® M2 system.

The edinn® M2 system allows to improve management of the most complex and critical production lines within the factory. The system detects which machine causes the stop. Taking into account line dependency, the production "bottle neck" can be identified

Fight the crisis, reduce costs with edinn® M2

To face the actual economic crisis, Frudesa started the year 2009 by expanding the system to 22 machines.

The decision to significantly expand its edinn® M2 system is very important, because Frudesa is intensively using the system, 24 hours a day, every day of the year, since 2005, and this confirms their long term interest in the system.

"On a machine without edinn® M2, we would be blind"

The decision taken by Frudesa is very important since the European Union and especially Spain, need tools that are easy to use, to install and to maintain but powerful at the same time. They should allow improving productivity and the production and energy efficiency of the industrial sector, in order to compete with geographical areas with lower costs.

According to Miguel Angel Gil, the production manager, *"without edinn® M2 we would be "blind" because we do not have any information about process efficiency, quality and availability"*.

The main ratio used by the system is the OEE, the international standard widely used in the automobile industry. Its strength is that it integrates, in one indicator, the state of a machine related to its availability, efficiency and quality. This allows us to know exactly where to improve.

Operators and Management see the production situation, in real time, from any computer in or outside the factory. The results of any modification in the production process can be seen immediately, allowing a continuous improvement.

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